



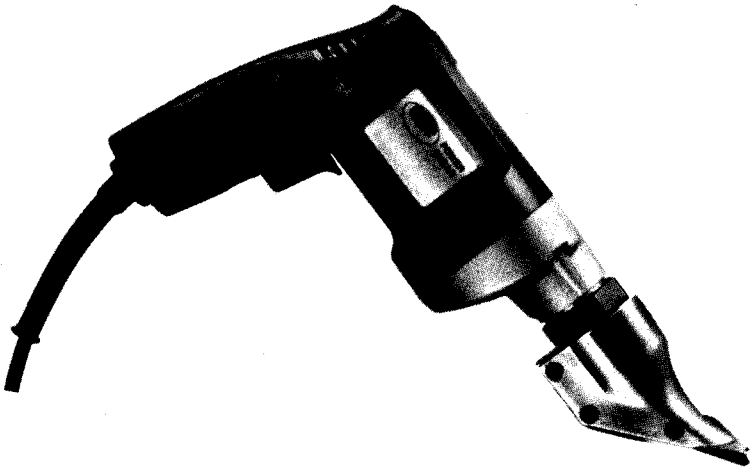
Safety Rules

MODEL KE-400

(240 Volt)

ELECTRIC SHEAR

The KE-400 has a DOUBLE INSULATED power unit equipped with a 2 wire cord and 2 prong plug.



Important Safety Instructions

Warning

When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock, and personal injury, including the following:

Read all instructions.

Save these instructions.

For KE-400 and all double Insulated tools:

When servicing, use only identical replacement parts.

FOR ALL TOOLS:

Keep Work Area Clean

Cluttered areas and benches invite accidents. Keep work area well lit.

Avoid Dangerous Environment

Don't expose power tools to rain or snow. Don't use power tools in damp or wet locations.

The symbol on the Caution Label is meant to convey this message. Ne pas exposer a la pluie et ne pas utiliser dans les emplacements humides.

Guard Against Electric Shock

Prevent body contact with grounded surfaces, for example: pipe, radiators, ranges, refrigerator enclosures.

Keep Children Away

Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.

Store Idle Tools

When not in use, tools should be stored in dry, high or locked-up place—out of reach of children.

Don't Force Tool

It will do the job better and safer at the rate for which it was designed.

Use Right Tool

Don't force a small tool to do the job of a heavy duty tool. Don't use tool for purpose not intended, for example—don't use circular saw for cutting tree limbs or logs.

Dress Properly

Do not wear loose clothing or jewelry. They can be caught in moving parts. Rubber gloves and footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.

Use Safety Glasses

Use safety glasses with most tools. Also face or dust mask if cutting operation is dusty.

Don't Abuse Cord

Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.

Secure Work

Use clamps or vise to hold work. It's safer than using your hand and it frees both hands to operate tool.

Don't Overreach

Keep proper footing and balance at all times.

Maintain Tools with Care

Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing center blades and side knives. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and if damaged, replace. Keep handles dry, clean, and free from oil and grease.

Disconnect Tools

When not in use; before servicing; when changing Center Blades, Slide Knives, Brushes, etc.

Remove Adjusting Keys and Wrenches

Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.

Avoid Accidental Starting

Don't carry plugged-in tool with finger on switch. Be sure switch is OFF when plugging in. Use of any accessory with this power unit might increase the hazard. The tool should be used only for the purpose for which it is designed.

Extension Cords

Always check the extension cord and repair or replace if damaged.

Outdoor Use Extension Cords

When tool is used outdoors, use only extension cords intended for use outdoors, and so marked.

Stay Alert

Watch what you are doing, use common sense. Do not operate tool when you are tired.

Check Damaged Parts

Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function.

Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation.

A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service centers. Do not use tool if switch does not turn it on or off.

DO NOT OPERATE this tool or any portable electric tool in gaseous or explosive atmospheres. Motors in these tools normally spark and sparks can possibly ignite fumes.

Read all instructions.
Save these instructions.

Operating Instructions

Please read carefully all safety rules and operating instructions. The Model KE-400 Shear is recommended for CR sheet steel up to 18 gage. Secure work piece. To start cut, place side knives of shears slightly on the edge of the top side of the work piece to steady the tool and ready it for the cut. Depress the trigger switch and guide shear into the work. Do not force it. Avoid double thickness of material which exceed the 18 gage recommended capacity. For cutting within perimeter of work piece, drill a 1/2" diameter starting hole and follow instructions above. If resistance to tool develops or cutting becomes difficult, discontinue cutting and check the following: lubrication; thickness of material; sharpness of cutting blades.

Motor

Be sure your power supply agrees with nameplate marking. Use Alternating Current Only (50 to 60 Cycles); 240 volts. Voltage variation of more than 10% will cause loss of power and overheating. Motors are factory tested. If this shear does not operate, check the following: supply line for blown fuses; plug and receptacle for contact. This tool will stop when the brushes wear to a preset length. Damage to the motor is thus avoided.

Maintenance

When servicing, use only identical replacement parts. Tool may be cleaned and lubricated by the user but any other servicing including the changing of carbon brushes should be performed by the manufacturer or any authorized representative or service station.

Cable The cable or cord is the "life line" of your tool. Keep it clean by wiping it off occasionally. Keep it out of oils and greases. Coil it neatly when not in use and avoid dragging it across sharp surfaces or using it as a handle to lift the tool.

When using the tool at a considerable distance from power source, an extension cable of adequate size must be used to prevent loss of power and over-heating.

For extension cables up to 75 feet use number 18; for 100 feet use number 16; and for up to 200 feet use number 14 wire gage. If you are working with a 230 volt tool cable lengths may be doubled using the same wire gage sizes as prescribed above for the 115 volt tool.

Lubrication

Always disconnect KE-400 Electric Shear from power source before lubricating

Once every three months, depending upon usage, remove the Shear Head from the power unit following the instructions given on the service sheet under the heading "Dis-assembly—To remove the shear head assembly (60-20) from the drive motor." Put a few drops of heavy oil on the Eccentric Bearing Assembly (60-24) so that it saturates the needle bearing (60-24-2). Grease is even better if it can be forced or pressed into the needle bearing rollers. The outside surface of the Eccentric Bearing Ring (60-24-3) should also be greased.

Tools that have seen continuous use should also have the gear train lubricated periodically, preferably at the same time the eccentric bearing assembly is serviced. To lubricate the gears remove the screws that hold the gear case to the motor shell. Remove the gear case from the cover plate and wipe out the old grease with a cloth. Wash the gears and spindles with kerosene or cleaning fluid. Refill the gear case ONLY 1/3 FULL with a good standard gear grease. Never fill more than 1/3. The ball bearing in the gear case is a closed type bearing. It has been permanently lubricated at the factory to last the life of the bearing. This bearing should NEVER be immersed in a solvent or cleaning fluid.

Adherence to these maintenance instructions will greatly increase the life of your Model KE-400 Electric Shear so it will give you long and satisfactory service.



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